

Allstates Coatings Co.® PRODUCT INFORMATION

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ALT-671 Flex Crete™

www.allstatescoatings.com

MANUFACTURERS OF PAINT & COATINGS

ALT-671 Flex Crete™ Gray Acrylic Crack Sealant

USER friendly, complies with all V.O.C. emissions and E.P.A. standards.

GENERAL: A light gray highly modified acrylic emulsion with a selected plasticizer to achieve greater flexibility. Designed for filling narrow concrete cracks up to 1" in width and depth. It is ready to use on all concrete surfaces such as roadways, airports, driveways, patios, walkways, garage floors, athletic courts, traffic safety islands and playgrounds.

- ★ Quick drying
- ★ Low and high temperature durability
- ★ Excellent resilience
- ★ Prevents moisture from entering the subgrade
- ★ No high temperature tracking problem
- ★ Easy to apply

SURFACE

PREPARATION: Surface must be dry and free from all loose material, dirt and dust. Oil contaminated cracks can be treated with Allstates' Poly Oil Sil® (ALT - 602) to improve adhesion.

APPLICATION: Lightly stir or shake before using. Use as is. Fill cracks completely. Before it sets up, scrape excess from surfaces using a rubber squeegee with a V-shape notch to leave a bead. Sprinkle silica sand (lightly) before it sets up, to promote adhesion or bond of any sealer or stain. Flex Crete™ will set under good conditions in 8 hours to 24 hours, depending on weather and size of crack. Additional time or second application may be required for deeper cracks. Do not use when rain is forecast, when cracks are wet or when temperature is below 50°F.

COVERAGE: Indefinite. For estimation purposes – up to 80 linear feet of ½" X ½" depth cracks.

CAUTION: **KEEP FROM FREEZING.** Do not use when rain is in forecast, when surface is wet or when temperature is below 50°F. Wash tools in water. Use a paint thinner if material has dried. Do not store in direct sunlight or where temperatures exceed 100°F. Container should be closed when not in use. Keep out of the reach of children.

PACKAGING: 1 gallon jugs, 5 gallon pails, and 55 gallon drums.

Material Specifications:

Requirements:

Weight per Gallon @ 77°F, ASTM D1010, (lbs)	10.20 - 10.50
Nonvolatile %, ASTM D2939	65 - 70
Viscosity @ 77°F, ASTM D562(Kreb's Stormer Unit)	100 - 120
% Volume Solids	55.00 - 60.00
Application Temp. (°F)	50 min.
Resistance to Water (dry film) ASTM	Pass
Flammability	non-flammable
VOC Requirements	less than 0.50 lbs/gal.