

Allstates Coatings Co.® PRODUCT INFORMATION

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MANUFACTURERS OF PAINT & COATINGS

ALT - 653 Trowel Flex-Crac™

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Mastic Patch-Trowel Crack Sealer (Exterior Use Only)

USER friendly, complies with all V.O.C. emissions and E.P.A. standards.

GENERAL: Trowel Flex-Crac™ (Mastic Patch-Trowel Crack Sealer) is a blend of an asphalt emulsion, mineral filler, ground rubber and plasticizers designed for heavy duty repairs and sealing cracks in excess of 1/2" in width in asphalt surfaces. It is ready to use in roadways, parking lots, athletic courts, driveways, playgrounds and walkways.

SURFACE

PREPARATION: Surface must be dry and free from all loose material, dirt and dust.

APPLICATION: Mix well before using. Use as is. It is always advisable to use tack coat (1 part SS1H and 4 parts of water) for filling cracks, shallow areas or when repairing bird baths.

For Filling Cracks: Fill cracks. Before it sets up, scrape excess from surface (use V-shape rubber squeegee).

For Filling Bird Baths: Should be filled with lifts of 1/4" in depth maximum and allowed to harden before any type of seal coating application.

Trowel Flex-Crac™ will set under good conditions in several hours, depending on weather and filler thickness.

COVERAGE

PER GALLON: Indefinite. For estimation purpose - up to 80 linear feet of 1/2" X 1/2" depth cracks. Up to 20 ft.² for patching bird baths 1/4" in depth.

CAUTION: **KEEP FROM FREEZING.** Do not use when rain is forecast, when surface is wet or when temperature is below 50°F. Wash tools in water. Use a paint thinner if material has dried. Do not store in direct sunlight or where temperatures exceed 100°F. Container should be closed when not in use. Keep out of the reach of children.

PACKAGING: 5 gallon and 55 gallon drums.

Material Specifications:

Requirements:

Weight per Gallon @ 77°F, ASTM D 1010	10.80 -11.30
Nonvolatile %, ASTM D2939	66.00 – 70.00
Viscosity @ 77°F, ASTM D562 (Kreb's Stormer Unit)	125 min.
Penetration (0.1 mm), ASTM D 5	Pass
Std. Spec. for Emulsified Asphalt	
AASHTO Designation M140 – 70.....	meets spec.
ASTM Designation D977 – 73 & D244.....	meets spec.
Flammability	non-flammable