

Allstates Coatings Co.® PRODUCT INFORMATION

100 N. Lee Drive ● Gladewater, TX 75647
903-845-6436 ● 1-800-358-3020 ● Fax: 903-845-5626
www.allstatescoatings.com
MANUFACTURERS OF PAINT & COATINGS

ALT-663 Pipe Cote

ALT-663 Pipe Cote

USER friendly, complies with all V.O.C. emissions and E.P.A. standards.

GENERAL: A non-flammable highly rubberized asphalt emulsion modified with polymer and plasticizers to achieve excellent durability and flexibility. Pipe Cote is a one component, sprayable or dipped coating designed to protect from corrosion, water and environmental elements.

SURFACE

PREPARATION: Surface must be dry, free from dirt, dust and oil. If necessary, dirt, loose pieces of coatings or chemical residue should be removed. DO NOT use Pipe Cote when surface is wet. CAUTION: Wear adequate eye protection and breathing apparatus during cleaning and coating procedure.

APPLICATION: Mix Pipe Cote before using. No thinning is necessary. Apply by dipping or with adequate spray or other appropriate equipment. For interior application plenty of ventilation and fresh air is required.

COVERAGE: For estimation purposes use 250 - 350 sq. feet per gallon (4 mil wet film)

CAUTION: **KEEP FROM FREEZING.** Container should be closed when not in use. Keep out of the reach children. Wash tools in water. Use paint thinner if material has dried.

PACKAGING: 5 gallon pails, 55 gallon drums, 275 gallon tote tanks and bulk.

Material Specifications:

Requirements:

Weight per Gallon @ 77°F, ASTM D1010, (lbs).....	8.50 - 8.70
Nonvolatile %, ASTM D2939	55.00 - 60.00
Viscosity @ 77°F, ASTM D562 (Kreb's Stormer Unit).....	55 - 65 KU
Softening Point (0°F), ASTM D36	185 - 200
Penetration (0.1 mm), ASTM D5	10 - 20
Std. Spec. for Emulsified Asphalt	
AASHTO Designation M140-70.....	meets spec.
ASTM Designation D997-73	meets spec.
Resistance to water, ASTM D2939.....	no blistering, no loss of adhesion, no re-emulsification
Dry Time (hrs.) ASTM D2939	less than 1